

A **button feeder**
that blends in
with its perfection
and accuracy

Presenting

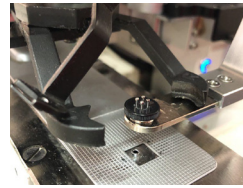
BK-17

Industrial sewing machine attachment.
Button feeder attachment.

INVENTED IN



BK-17 INDUSTRIAL SEWING MACHINE ATTACHMENT. DIGITALLY CONTROLLED BUTTON FEEDER ATTACHMENT.



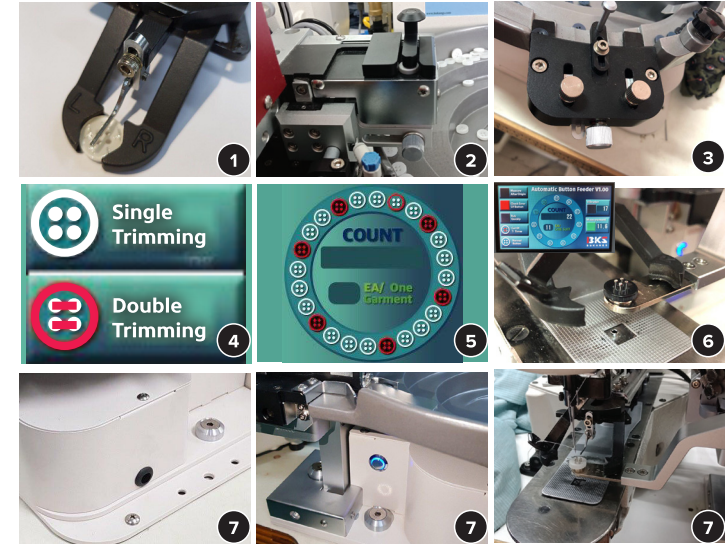
* Special button machine work clamp is provided along with BK-17 as per machine make.

* Transfer pin of different sizes provided with BK-17 as standard accessories.



SPECIFICATIONS

Feeding Method	Electronic Mechanical & Pneumatic systems.
Feeding time	0.5 ~ 0.6 Seconds
Electric Spec.	50/60 Hz Dual Cycle 100V/240V Dual Voltage SMPS Controlled
Button Type	2 & 4 Holes- Standard
Button Hole	3 Holes- Optional
Button Dia	8~30 mm**
Button Thickness	1.0~8.0 mm**



APPLICATION

This robot mechanism device is used to feed the buttons to the button clamp on the button sewing machine. Operator no need to align the holes of button. With its increased feeding speed, the sewing machine head speed can be used upto maximum, which results in higher productivity. Using this device a beginner shows double productivity than skilled operators.

FEATURES

One body type loosening clamp ①

- Automatic loosening clamp position
So easy loading of button manually also

Easy Button measure ②

- Easy button change, just one touch
- One time can set button width and thickness together

Easy Micro Adjustment ③

- To control facing of button in-vibrator

Two times cutting ④

- Can select after single or double trimming to supply button to work clamp

Cyclic program ⑤

- We can select the number of button patterns where we need regular button supply & whenever we dont need button supply so we can fix button manually

Point button ⑤

- Can be programmed to load the other size button by hand

Supply button ⑥

- Automatic button supply in absence of no button in work clamp

X, Y adjustment ⑦

- Easy to set the X & Y axis for transfer pin setting to needle

Extra:

- High quality SMC cylinders solenoid assembly used
- In shirts can achieve 1200-1650* buttons per hour
- can installation any brand lock stitch button sewing machines
- easy installation
- easy button change by one touch
- no need expert, any one can operate
- touch type display and easy volume controlling

*Represents based on shirts production under standard conditions.

**That 25mm and above Dia are depend on it's thickness and convexity

MADE IN KOREA

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